

MODEL P4

BALANCED PRESSURE REDUCING REGULATOR

OVERVIEW

The Model P4 is designed for gases with inlet pressures up to 3600 psig (248 Barg). Standard adjustable outlet ranges from 1-10 psig (.07-.69 Barg) thru 10-500 psig (.69-34.5 Barg). Flow coefficient of .6 Cv available. This versatile point of use regulator can be ordered with a variety of options to meet your system demands.



- · Accurate Adjustment
- **Balanced Trim**
- · Low Internal Volume
- · Low Operating Torque
- Suitable for Corrosive applications
- · Suitable for High Purity Gas applications



MODEL P4



LINE SIZES AVAILABLE

3/8" (DN10), 1/2" (DN15)



Supply Pressure

Effect: 2/100 psig (.14/6.9 Barg)

Temperature

Coefficient: 0.16 psig/°F (.01 Barg/°C)

Design Proof

150% of Max Operating

Pressure

Pressure: 5,400 psig (372.3 Barg)

Internal Volume: 10 cc

Design Leakage:

1x10⁻⁹ scc/sec He Outboard Inboard 1x10⁻⁹ scc/sec He

Cv Capability: .6



END CONNECTIONS

FNPT, TUBE ENDS, TRI-CLAMP



COMMON APPLICATIONS

CORROSIVE, HIGH PURITY GAS



DESIGN PRESSURE

INLET: UP TO 3600 psig (248 Barg) OUTLET: 1-500 psig (0.07-34.5 Barg)

GENERAL SPECIFICATIONS

Inlet / Outlet 3/8" & 1/2" (DN10 & DN15) Wetted Material: See Position 6
Size: Temp. Limits:

Tri-Clamp - 300 psig (20.7 Barg)
Operating Temp.

Outlet Pressure: 1-500 psig (.07-34.5 Barg) Range: -20 to 275°F (-28.9 to 135°C)

Body End FNPT - 3/8" & 1/2" Range Spring Std: Steel,
Connections: (1/2" O.D. Max Press. Material: Sanitary Service: SST 1-250 psig

onnections: (1/2" O.D. Max Press. Material. Samilary Gervice. 331 1-230 psig.) 2,780 psig.) (191.7 Barg)

Tri-Clamp - 1/2" Size Only Composite Knob: -50 to 200°F (-45.6 to 93°C)

Tube End - 1/2" Size Only (Standard) For temperatures outside (Std.) knob range see Options

Body and Spring 316L SST/316L SST for Colored Knobs.

Chamber Material: Brass/6061 AL

Interior of body surface Electro
Polished to 16 micro-inch Ra fin
ish with Electro Polished exterior.

Sanitary Construction:

STANDARD CONSTRUCTION

Captured Vent

The captured vent feature is designed to safely vent process fluid when handling toxic or hazardous media. The user can easily pipe this vent to a safe location. It features a 1/8" FNPT port located on the spring housing. This feature can be incorporated into a self-relieving regulator that provides an additional port to permit the piping away of the expelled media.

OPTIONS

NACE Construction - (PorR) in Position 6. - Internal wetted portions meet NACE standard MR0175, when the exterior of the regulator is not directly exposed to a sour gas environment, buried, insulated or otherwise denied direct atmospheric exposure. SST/SST body/spring chamber materials only. Inconel w/TFE liner, Buna-N o-ring/TFE Back up ring, Inconel X-750 spring.

Panel Mount - (C) in Position 14. - The panel mount feature requires a panel minimum of 11 gauge (.12) thick with a 1-3/8" hole cut out, complete with a threaded spring housing, and a panel mount ring to secure the regulator.

Tamper Proof - (1) in Position 15. - In this feature the control knob is removed and replaced with an acorn nut. The user can set the outlet pressure and securely tighten the nut, preventing any unwanted adjustments on the regulator.

Colored Knobs - (2, 8 and W) in Position 15. - In this feature the control knob is anodized aluminum either in black, blue, green or red, compared to the standard red composite knob. This allows for color coding of processes. Temperature range: -55 to 300°F (-45.6 to 149 °C).

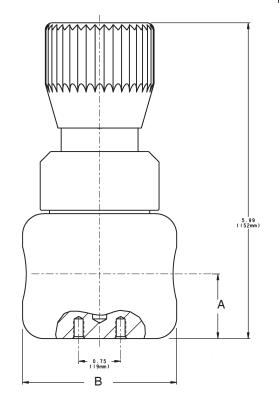
Relief Valve - (H, J, K, or L) in Position 16. - The relief valve main function is to relieve excess downstream pressure due to system malfunctions. This feature prevents over pressurization by automatically venting of gas or liquid. The valve is fully adjustable and is 1/4" male x 1/4" male.

Cleaned for Oxygen Service #S-1134 - (M) in Position 17. - This is a requirement for gaseous oxygen environments. All regulators requiring advanced cleaning shall be processed according to strict guidelines. NOTE: Design Pressure Rating shall not exceed 375 psig (25.8 Barg) when body material is SST and process medium is oxygen.

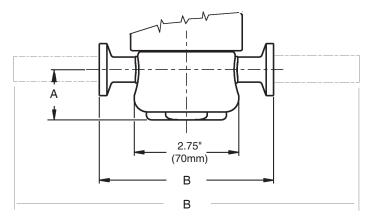
Cleaned per Spec. #S-1542 - (N) in Position 17. - Cleaning <u>identical</u> to that of #S-1134, but <u>not</u> labeled for application in oxygen service. <u>NOT</u> suitable for Oxygen Service.

Sanitary Construction - (P) in Position 17. - SST Construction with Smooth SST Knob - Interior of body surface Electro Polished to 16 micro-inch Ra finish with Electro Polished exterior. Tri-Clamp Ends 1/2" Size only. Unit is cleaned to Cashco Spec. #S-1576. Comply with FDA 21 CRF 177 2600 & USP Class VI material classification.

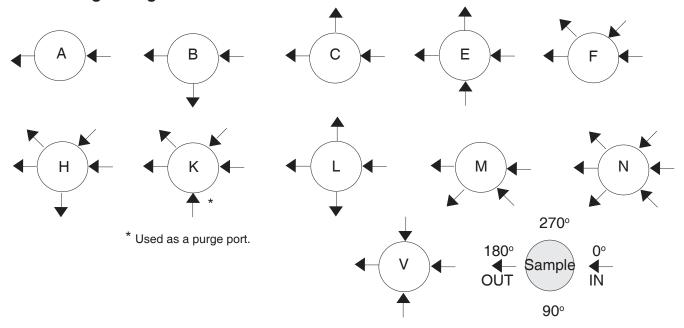
DIMENSIONS



English Units In. & lbs.			
Size A	Α	В	Wt
3/8" & 1/2" NPT	1.15	2.75	2.2
1/2" Tube	1.25	6.94	2.4
1/2" Tri-Clamp	1.25	4.88	2.4
Metric Units mm & kg			
DN10, DN15 NPT	28	70	1.0
DN15 Tube	32	177	1.0
DN15 Tri-Clamp	32	124	1.0



Porting Configuration Guide



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MODEL P4 PRODUCT CODER 02/07/20

(COMPOSITE RED KNOB STANDARD)











POS 12

POS

13

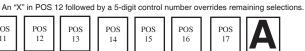
POS 14

POS 15

DOCITION 6 - TOIM MATERIALS

16

POS 17



POSITION 3	POSITION 3 - BODY SIZE/Cv			
Size	Size Cv			
3/8" (DN10)	0.60	В		
1/2" (DN15)	0.60	А		

POSITION 5 - BODY & SPRING CHAMBER MATERIAL		
Body / Spring Chamber	CODE	
Brass / 6061 AL	В	
316L SST / 316L SST *	s	
* Select for NACE or Sanitary Construction		

POSITION	POSITION 7 - PORTING CONFIGURATION			
Description	CODE	Description	CODE	
	**** A		*** N	
	** B	See Porting	*** K	
See Porting			** L	
Guide		Guide	*** M	
	*** F		*** V	
	*** H			

When selecting from Positions 12 & 13, review following and select appropriate NOTE:

- Outlet gauge port only
- Inlet & outlet gauge ports
- No gauge ports available

		001001101	147102 01 0	
POSITION 7 - PORTING CONFIGURATION				
Description	CODE	Description	CODE	
	**** A		*** N	
See Porting	** B		*** K	
	** C	See Porting	** L	
Guide	*** E	Guide	*** M	

	ation code from above.
*	Inlet gauge port only

POSITION 10 - END CONNECTIONS		
End Connection(s)	CODE	
FNPT ***	1	
Tri-Clamp *	S	
Tube End *	Т	
" MNPT x 1/2" Compression End	6	
" MNPT x 3/4" Compression End	7	
Reducing Adaptor (1/2" MNPT x 3/4" FNPT) **	Q	
Reducing Adaptor (1/2" MNPT x 1" FNPT) **	R	
ot Available with Press body or 3/9" size		

- * Not Available with Brass body or 3/8" size.
- ONLY for primary inlet & outlet ports.

 * Not available for Sanitary Construction
- - Clean per #S-1576

1/2" MNPT 1/2" MNPT

POSITIO	POSITION 7 - PORTING CONFIGURATION				
Description	CODE	Description	CODE		
See Porting Guide	**** A		*** N		
	** B		*** K		
	** C	See Porting	** L		
	*** E	Guide	*** M		

POSITION 11 - RANGE SPRING/OUTLET PRESSURE		
Psig (Barg)	CODE	
1 - 10 (.0769)	1	
2 - 25 (.14 - 1.7)	2	
2 - 50 (.14 - 3.4)	3	
2 - 100 (.14 - 6.9)	4	
3 - 250 (.21 - 17.2)	5	
5 - 500 (.34 - 34.5) *	6	

* Not Available 1/2" Size - Tri Clamp End

Connections

POSITION 14 - OPTIONS			
OPTIONS CODE OPTIONS			
No Option	0	Panel Mount. C	
Mounting Bracket. 5			
POSITION 15 - OPTIONS			

POSITION 15 - OPTIONS			
OPTIONS CO		OPTIONS	CODE
No Option	0	Blue Knob.	8
Tamper Proof.	1	Red Knob.	W
Black Knob.	2		

* For information on ATEX see pages 8 & 9 on the IOM.

Cashco P.O. Box 6 Ellsworth, KS 67439-0006 PH (785) 472-4461 Fax. # (785) 472-3539 www.cashco.com email: sales@cashco.com Printed in U.S.A. P4-TB

Cashco GmbH Handwerkerstrasse 15 15366 Hoppegarten, Germany PH +49 3342 30968 0 Fax. No. +49 3342 30968 29 www.cashco.com email: germany@cashco.com

Cashco do Brasil, Ltda. Al.Venus, 340 Indaiatuba - Sao Paulo, Brazil PH +55 11 99677 7177 Fax. No. www.cashco.com email: brazil@cashco.com

POSITION 6 - TRIM MATERIALS			
Diaphragm , Seat Retainer, Poppet & Poppet Spring	Seat Mate- rial	CODE	
302 SST w/Tefzel ring, 316L SST, 316L SST,	PCTFE	G	
Inconel X-750, FKM/TFE Back-up	TFE	U	
Inconel w/TFE liner, Monel R-405, Monel R-405 Inconel X-750 FKM/TFE Back-up	PCTFE	V	
	TFE	х	
NACE - Inconel w/TFE liner,	PCTFE	Р	
316L SST, 316L SST, Inconel X-750 Buna-N/TFE Back-up	TFE	R	
For Sanitary / Pharmaceutical Construction *			
302 SST w/TFE liner, 316L SST, 316L SST,	TFE	Q **	
Inconel X-750 FKM/TFE Back-up	TFE	s	
* 16 Micro-inch Ra Finish w/Electro-Polish, Range 1-250psig.			

 * 16 Micro-inch Ra Finish w/Electro-Polish, Range 1-250psig.
 Only available for Port "A". Select code "P" in Position 17.
 ** Comply with FDA 21 CRF 177.2600 & USP Class VI material classification.

POSITION 12 - OUTLET GAUGE (See "NOTE" - Position 7)		
Psig (Barg)	CODE	
0 - 15 (0 - 1.0)	Α	
0 - 30 (0 - 2.1)	В	
0 - 60 (0 - 4.1)	С	
0 - 100 (0 - 6.9)	D	
0 - 160 (0 - 11.0)	Е	
0 - 300 (0 - 20.7)	F	
0 - 600 (0 - 41.4)	G	
No Outlet Gauge	0	
For Special Construction Contact Cashco for Special Product Code	х	

POSITION 13 - INLET GAUGE (See "NOTE" - Position 7)			
Psig (Barg)	CODE		
0 - 15 (0 - 1.0)	Α		
0 - 30 (0 - 2.1)	В		
0 - 60 (0 - 4.1)	С		
0 - 100 (0 - 6.9)	D		
0 - 160 (0 - 11.0)	E		
0 - 300 (0 - 20.7)	F		
0 - 600 (0 - 41.4)	G		
0 - 1000 (0 - 69.0)	н		
0 - 2000 (0 - 137.9)	I		
0 - 3000 (0 - 206.9)	J		
0 - 5000 (0 - 344.9)	К		
No Inlet Gauge	0		

POSITION 16 - OPTIONS					
OPTIONS	CODE	OPTIONS	CODE		
No Option	0	Relief Valve: 150-350 psig. *	К		
Relief Valve: 3-50 psig. *	Н	Relief Valve: 350-600 psig. *	L		
Relief Valve: 50-150 psig.*	J				

* When selecting Relief Valve indicate SET POINT PRESSURE in Special Instructions on order. If outlet gauge is also specified, Body Port Configuration must have two oulet ports. See Porting Guide page 3.

OPTION 17 - OPTIONS					
OPTIONS	CODE	OPTIONS	CODE		
No Option	0	Oxygen Cleaned Per Spec #S-1134.	М		
		* Special Cleaning: Per Spec #S-1542.	N		
		Sanitary Construction - Clean per #S-1576	Р		
* NOT suitable for Oxygen Service.					

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